

Hardness Reference Blocks For All Scales

With official calibration certificates UKAS, DKD or ASTM.

CV Instruments hardness reference blocks are used for annual verification and calibration of hardness testing machines, as well as for periodical check and sometimes for overtaking of hardness scales on a hardness testing machine. That's why hardness reference blocks are a necessary help of industrial Quality Management. Only the use of high quality, precise hardness reference blocks calibrated to applicable standards can ensure the functionality and relative reliability and accuracy of measurement of a hardness testing machine.

The hardness reference blocks used for indirect verification should conform largely to the workpiece to be tested, in terms of material characteristics and hardness range. For this reason a hardness reference block made of aluminium was developed for the lower hardness range which can not be covered by steel, using new materials technology methods.

When using hardness reference blocks it is irrelevant whether the value of the nominal hardness to be delivered corresponds exactly to the actual calibration value observed, since scale adaptation should be carried out with at least two hardness values.

A hardness reference block shall only be used as according to the standards to that method and test condition for which it was calibrated.

CV Instruments certified hardness reference blocks are available as follows and all conform to the international standards as mentioned above.

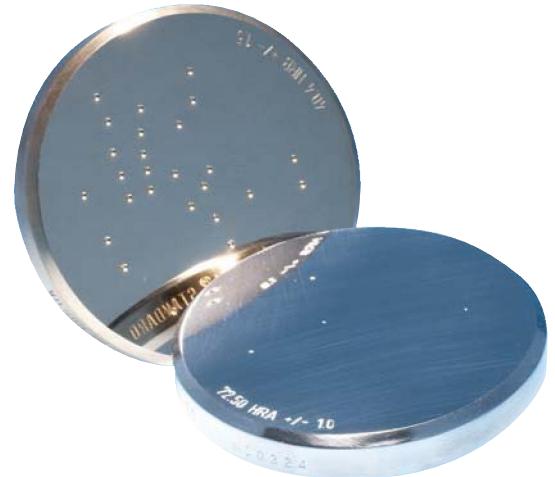
Hardness reference "soft" blocks made of aluminium.

These CV Instruments reference blocks are available with DKD/MPA certificate only.

For several years there has been a need for "soft" blocks.

Using new materials technology methods, it is now possible to produce blocks made of aluminium.

They are available in lower nominal values in Rockwell, Brinell and Vickers scales. Ask for our separate sales list.



TECHNICAL SPECIFICATION

All CV Instruments hardness reference block certificates are based on following international standards:

Brinell	DIN-EN-ISO 6506-3	ASTM E 10
Vickers	DIN-EN-ISO 6507-3	ASTM E 92 / E 384
Rockwell	DIN-EN-ISO 6508-3	ASTM E 18
Knoop	ISO 4545-3	ASTM E 384
Rockwell carbide	DIN 30999	ISO 3738
Martens hardness	DIN 50359	ISO DIS 14577

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Scale	UKAS	DKD	DKD/MPA	ASTM	CV
Regular Rockwell (all scales)	Yes	Yes	Yes	Yes	Yes
Superficial Rockwell (all scales)	Yes	Yes	Yes	Yes	Yes
Brinell (all scales)	Yes	Yes	Yes	Yes	Yes
Macro Vickers (all scales)	Yes	Yes	Yes	Yes	Yes
Micro Vickers (all scales)	Yes	Yes	Yes	Yes	Yes
Knoop	Yes	Yes	Yes	Yes	
Martens hardness	Yes	Yes	Yes	Yes	

Order your blocks based on nominal values.

Please ask for our separate product list of nominal hardness values available per hardness scale and type of certificate.